



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - BDS GX2NiCrMo28-20-2

### Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BDS GX2NiCrMo28-20-2 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	19.000 - 22.000		
Molybdenum	Mo %	2.000 - 2.500		
Nickel	Ni %	26.000 - 30.000		
Copper	Cu %	2.000 max.		
Nitrogen	N %	0.200 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      430 - 630 Yield Strength in Mpa      190 min. Elongation in %      30 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      60 J @ RT	
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-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
GX2NiCrMo28-20-2	BS	British	Plate, Tubes and Forging
GX2NiCrMo28-20-2	ISO	International	Casting
1.4458	ISO	International	Casting
GX2NiCrMo28-20-2	ONORM	Australia	Casting
1.4458	ONORM	Australia	Casting
1.4458	BDS	Bulgaria	Casting
1.4458	NBN	Belgium	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**